

# FIG. 11

PROCESS FLOW

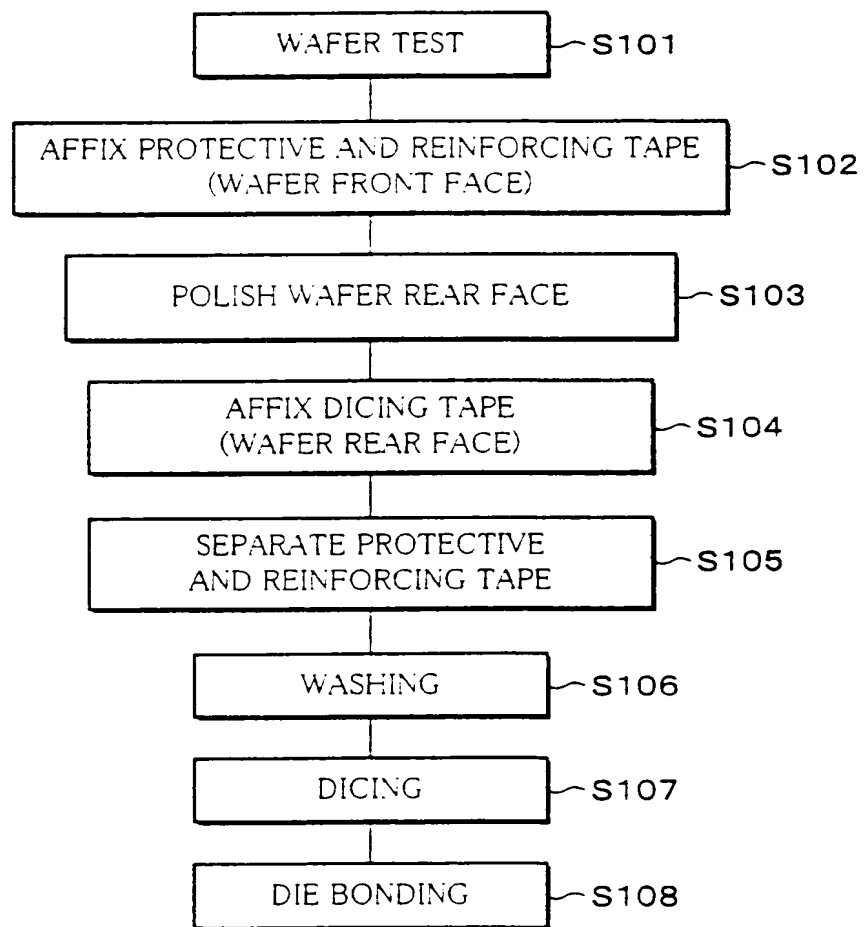


FIG. 12 (a)



FIG. 12 (b)

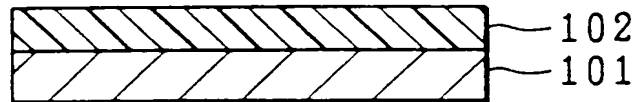


FIG. 12 (c)

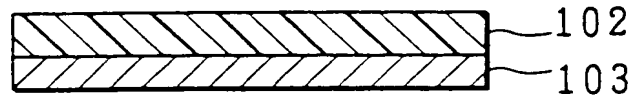


FIG. 12 (d)

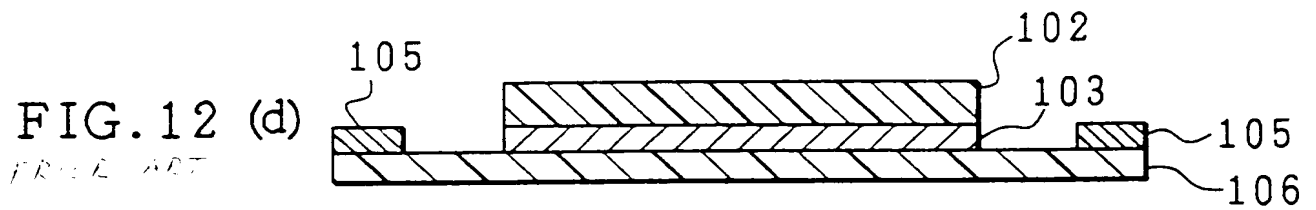


FIG. 12 (e)

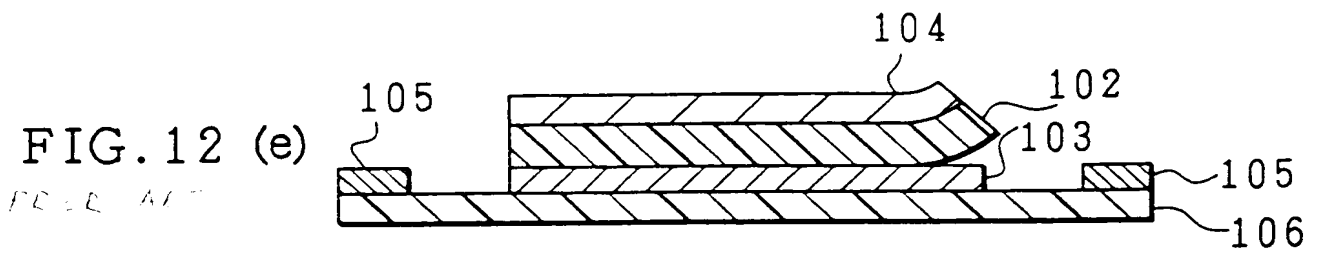


FIG. 12 (f)

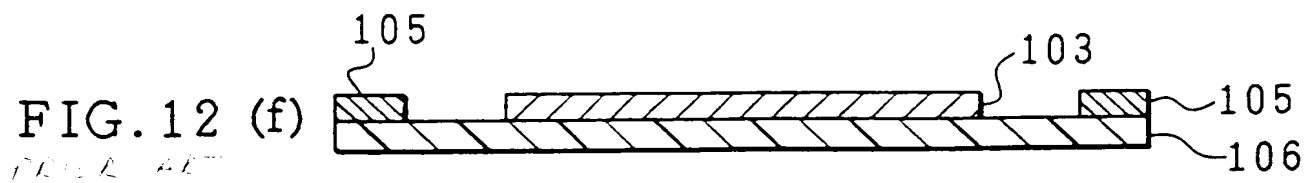


FIG. 12 (g)

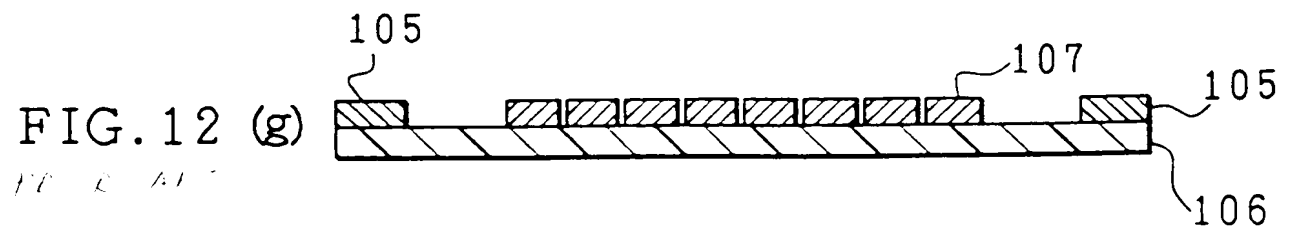


FIG. 13  
FIG. 13

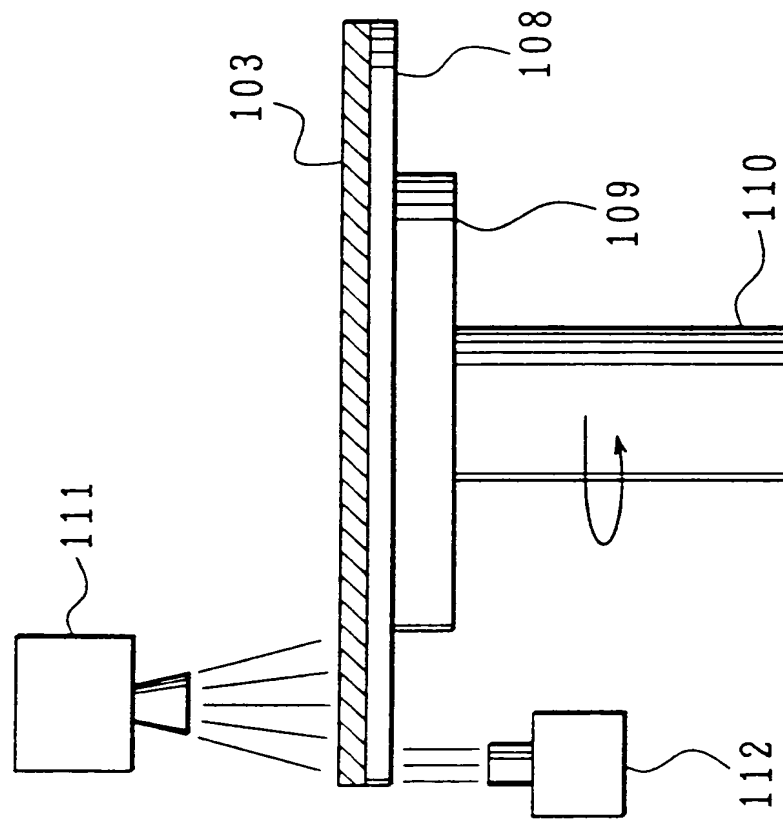


FIG. 14 (a)

FRONT VIEW

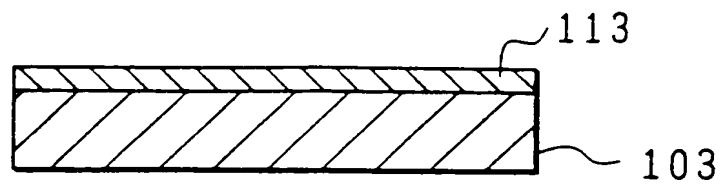


FIG. 14 (b)

FRONT VIEW

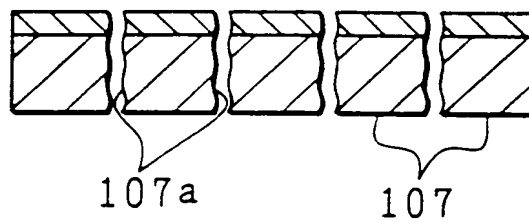


FIG. 14 (c)

FRONT VIEW

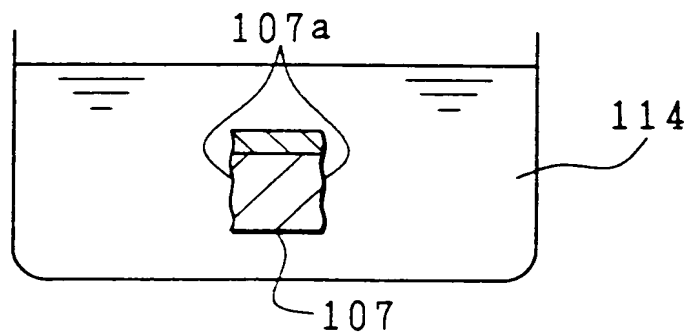
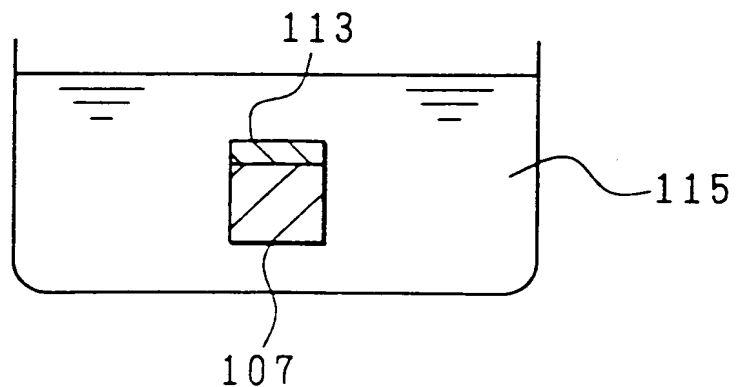


FIG. 14 (d)

FRONT VIEW



# FIG. 15

PROCESS

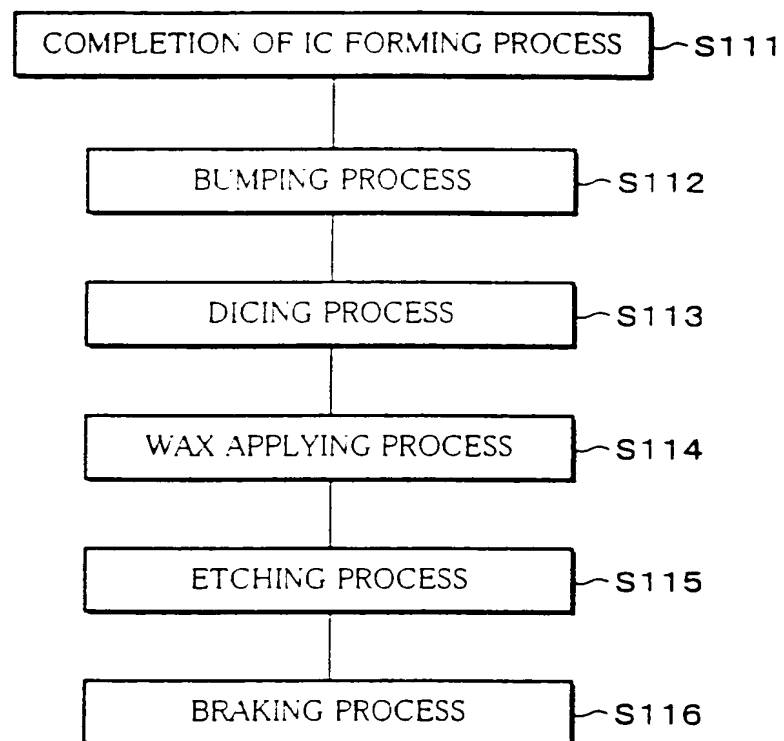


FIG. 16 (a)

PRIOR ART



FIG. 16 (b)

PRIOR ART

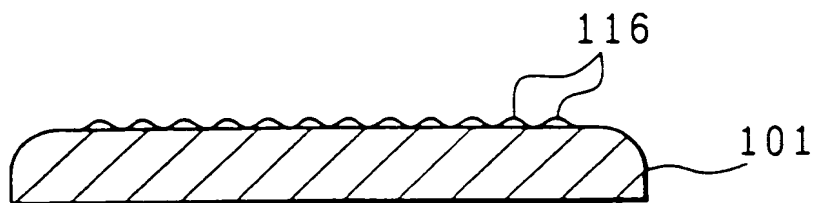


FIG. 16 (c)

PRIOR ART

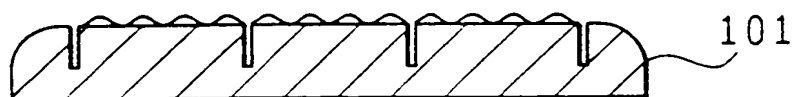


FIG. 16 (d)

PRIOR ART

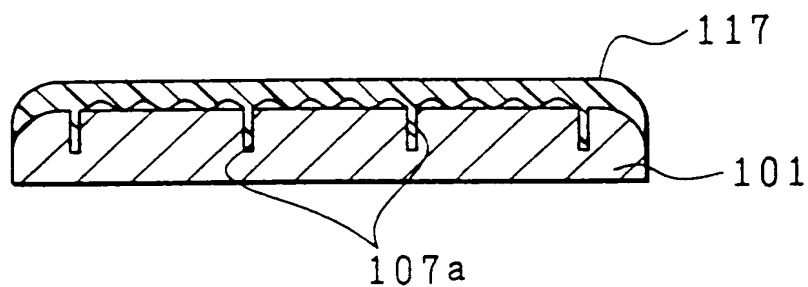


FIG. 16 (e)

PRIOR ART

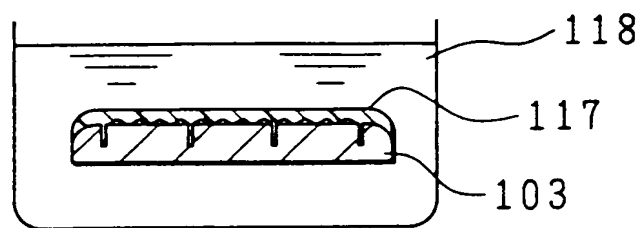


FIG. 16 (f)

PRIOR ART

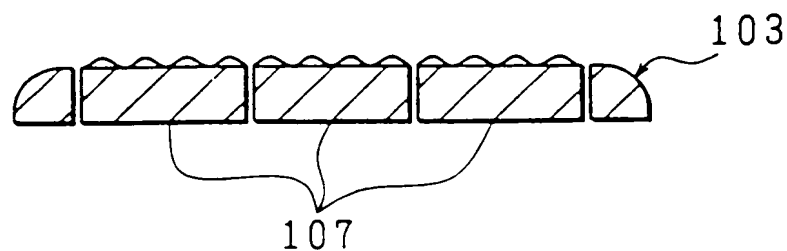


FIG. 17 (a)

FIG. 17 (a)

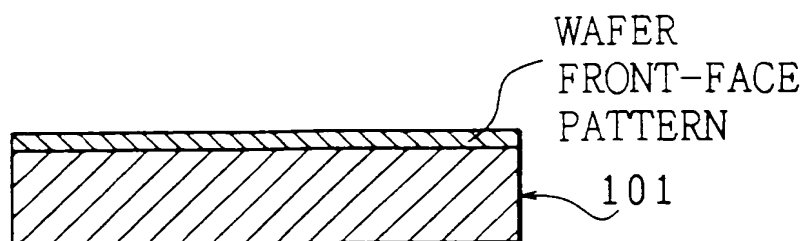


FIG. 17 (b)

FIG. 17 (b)

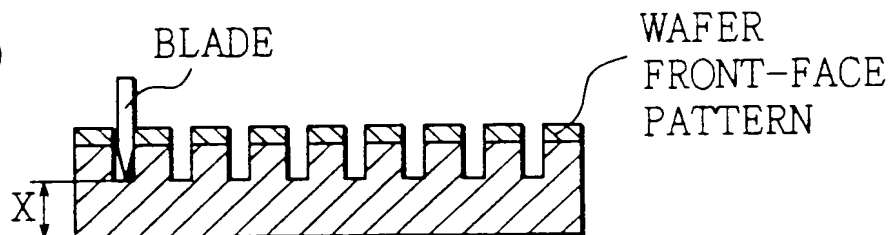


FIG. 17 (c)

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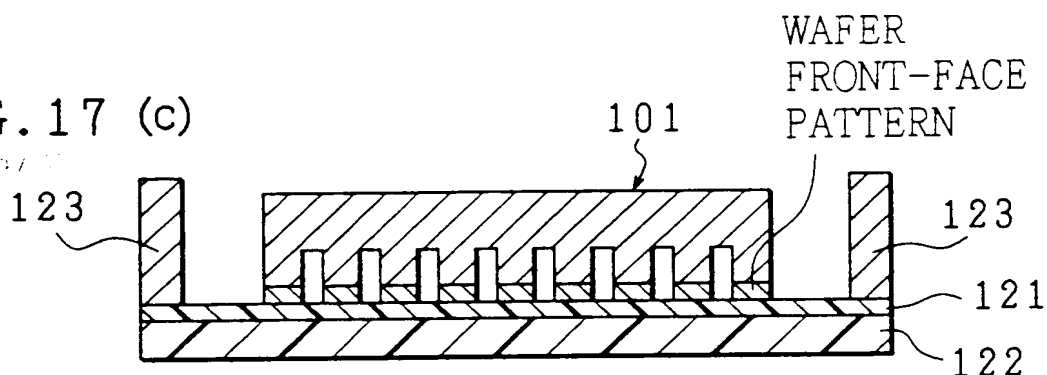


FIG. 17 (d)

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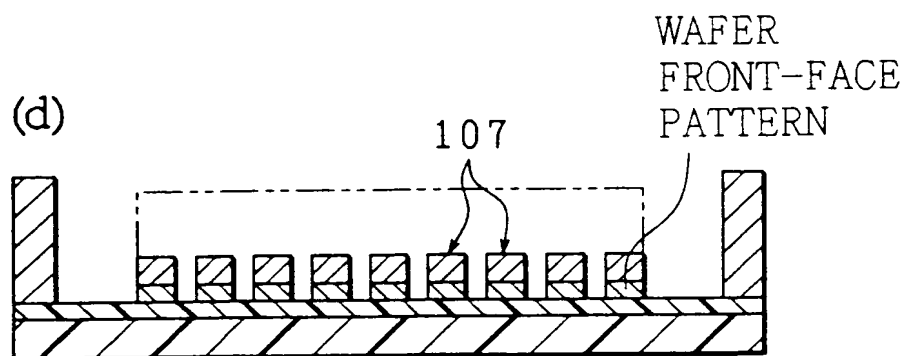


FIG. 17 (e)

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